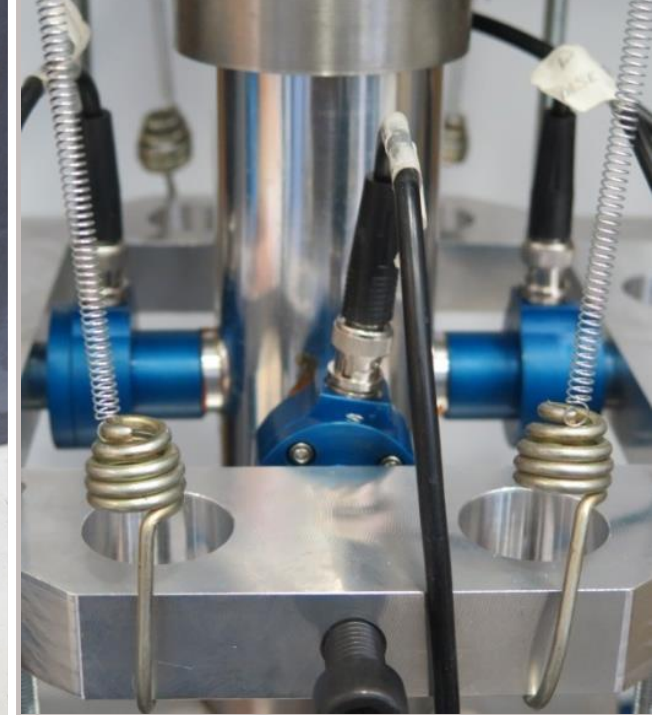


Non-stationary field data and response spectrum analysis



RISE Research Institutes of Sweden

Martin Olofsson

Chemistry & Applied Mechanics

RISE Research Institutes of Sweden

- State-owned research institute with a mission to be a strong innovation partner to corporations and society
- 2700 employees offer unique expertise in a wide range of knowledge and application fields (1/3 with a PhD)
- 100 testbeds and demonstration facilities

Short facts about RISE Applied Mechanics

- 50 researchers, engineers, technicians and admin staff
- Node for solid and structural mechanics inside RISE
- Large experimental & simulation capabilities
- Expertise in shock & vibration integrity and reliability



Example of
load frame for
material
testing

Max force
1.2 MN

Simulation of non-stationary random excitation

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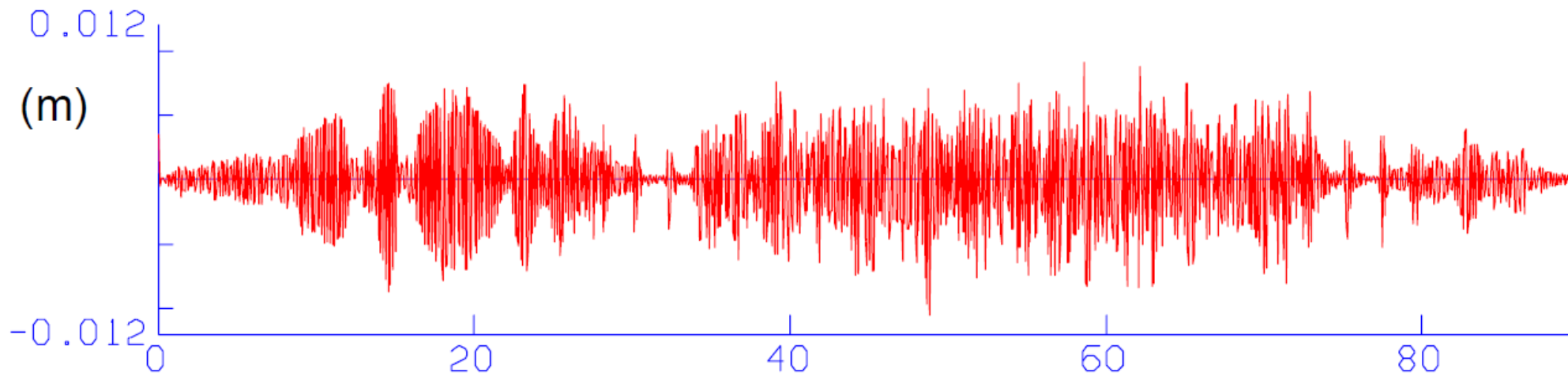
Abstract

This paper reviews a simulation procedure to use when developing laboratory fatigue tests, for example tests on an electrodynamic shaker. More specifically, it describes the specification of a shaker drive signal, or a control transducer signal, when a non-stationary stochastic excitation is to be reproduced. Road excitation of a vehicle is a typical excitation of this kind. The resulting simulation signal is made of a stationary Gaussian random realization multiplied with an amplitude modulating function (or 'running RMS').

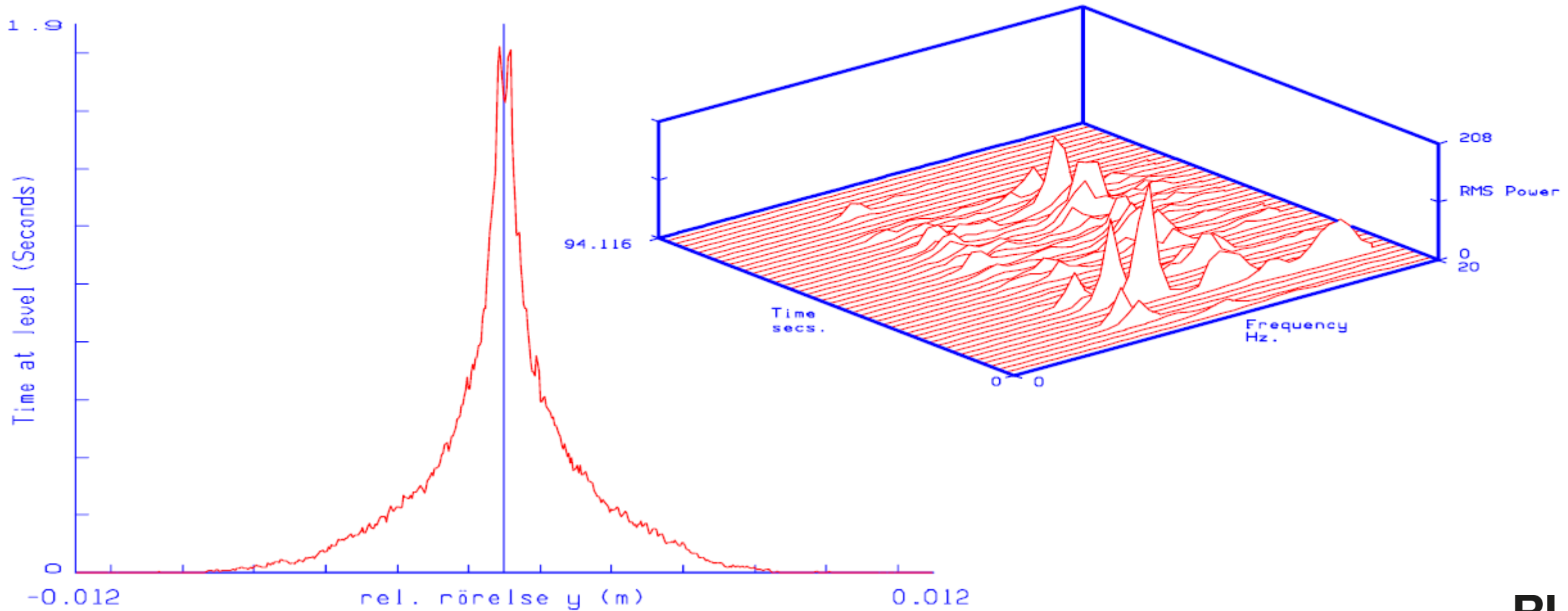
The study was done at Volvo Car Corporation as a part of a Masters degree thesis project, for Chalmers University of Technology, Sweden. Together with co-author Thorbjörn Lundqvist the thesis 'Livslängdsprovning på vibrator av vibrationsutsatta komponenter' was published in April 1995 (in Swedish).

Typical measurement from a durability life target

- In order to capture enough data that can represent a durability life target, e.g. data from a durability test track, several different type of field events are measured
- Events can be stationary random, in parts, but can also include periodic vibration and sudden shocks
- It is clear that when you treat it as a stationary random vibration and process data into a PSD average, important information about damaging potential is lost



Not stationary – what about Gauss?



It is natural to be Gaussian

- especially if you are a complex individual composed as result from different sources
- Central Limit Theorem:
 - When independent random variables are summed up, their sum tends toward a normal distribution (informally a bell curve) even if the original variables themselves are not normally distributed

https://en.wikipedia.org/wiki/Central_limit_theorem
- If you think you are dealing with a non-Gaussian vibration, the first question to ask yourself is if the vibration really is a stationary random vibration

The mathematical data model

- The 'product model' describes a zero mean non-stationary random process $X(t)$, as a product of a stationary random process $U(t)$ and a deterministic non-negative function $a(t)$

$$X(t) = a(t)U(t)$$

- Without loss in generality, $U(t)$ may be chosen to have unit variance. Thus, $a(t)$ can be interpreted as the time-varying RMS value of the non-stationary random process $X(t)$

$$E[U(t)] = 0, E[U^2(t)] = 1 \quad \Rightarrow \quad E[X(t)] = 0, E[X^2(t)] = a^2(t)$$

Locally stationary process

- The Bendat and Piersol bible 'Random Data' states that if $a(t)$ is varying with a frequency much lower than the frequency of $U(t)$, the autocorrelation of a 'locally stationary' random process $X(t)$ can be approximated as

$$R_{XX}(\tau, t) \approx a^2(t)R_{UU}(\tau)$$

- The evolutionary power spectral density can be written as

$$S_{XX}(f, t) = \int_{-\infty}^{\infty} R_{XX}(\tau, t) e^{-i2\pi f\tau} d\tau \approx a^2(t) \int_{-\infty}^{\infty} R_{UU}(\tau) e^{-i2\pi f\tau} d\tau = a^2(t)S_{UU}(f)$$

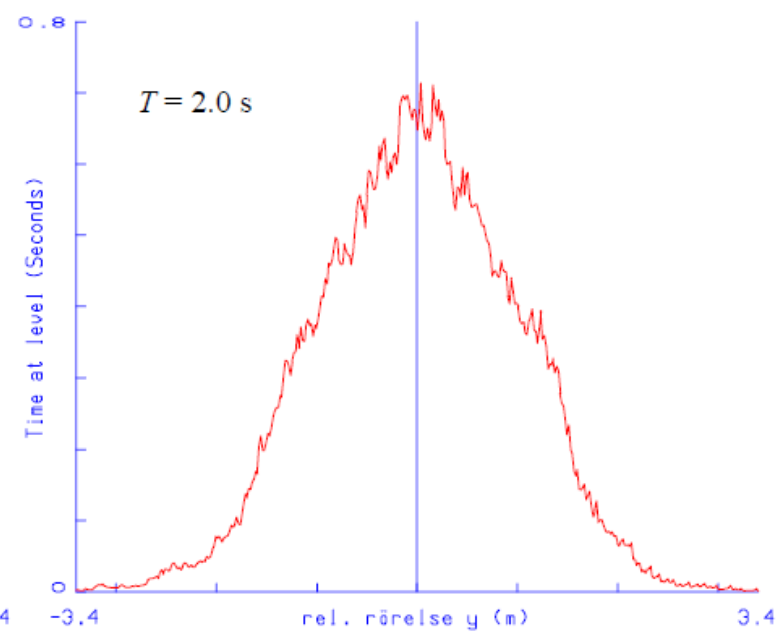
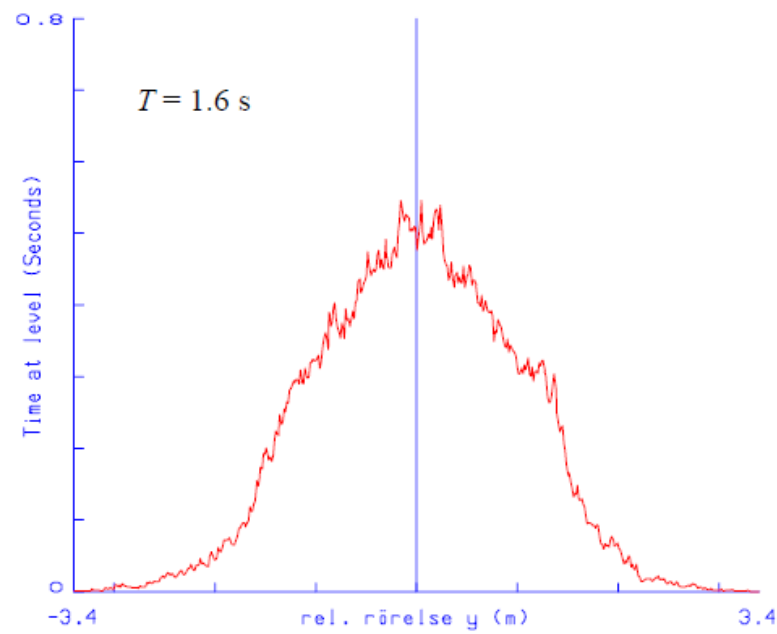
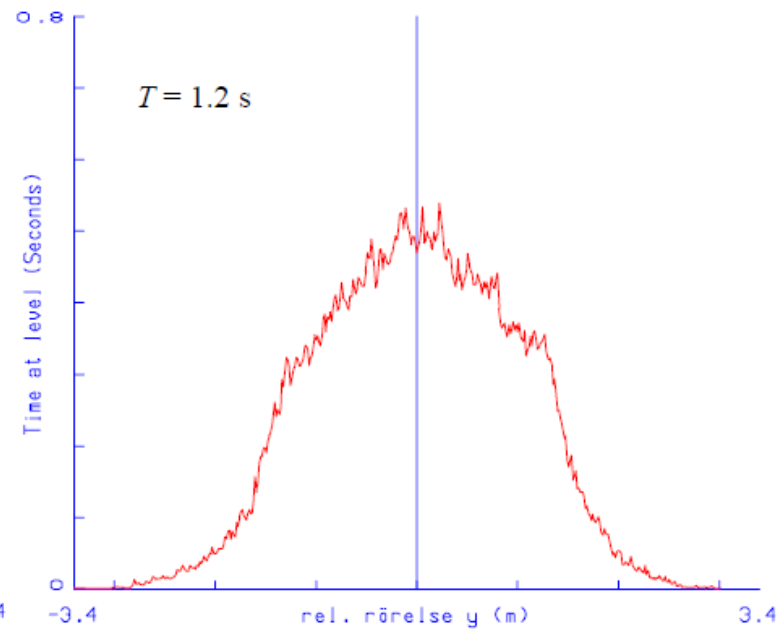
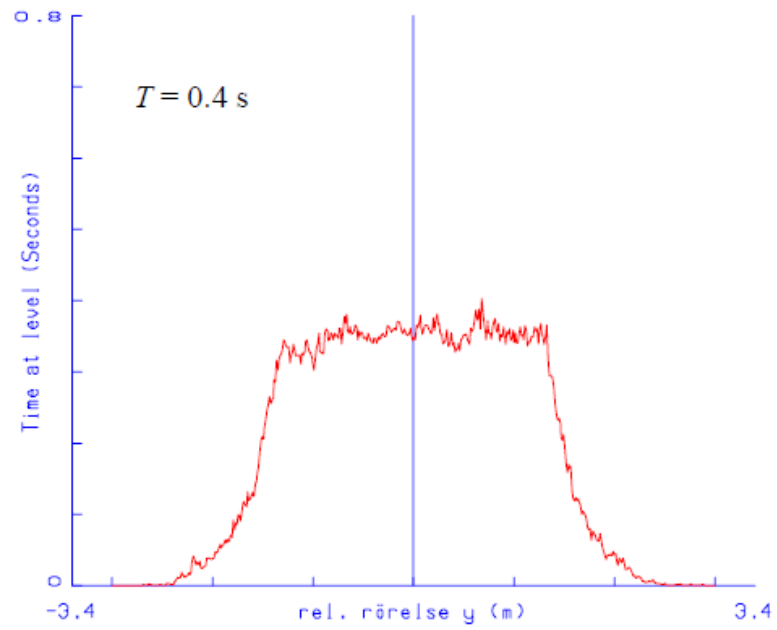
Estimation of running RMS, $a^*(t)$

- The RMS value of all samples in a time interval T was calculated, as the interval was moved along $x_m(t)$

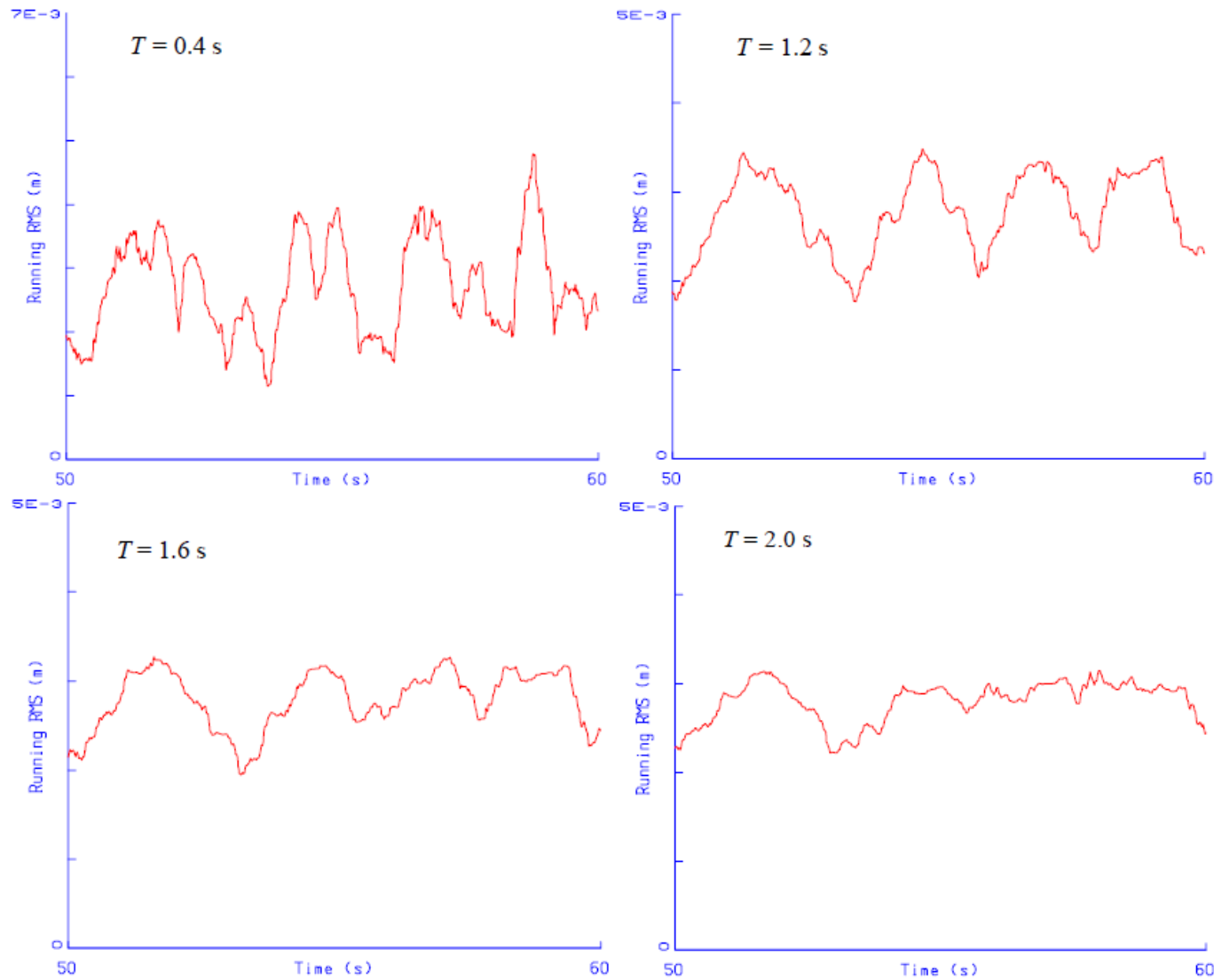
$$a^*(t) = \sqrt{\frac{1}{T} \int_{t-T/2}^{t+T/2} x_m^2(\tau) d\tau}$$

- Now, let's assume the vibration is 'natural', i.e. $U(t)$ is Gaussian! Then, let's try different time-intervals for RMS calculation and have a look at the time-at-level histogram for

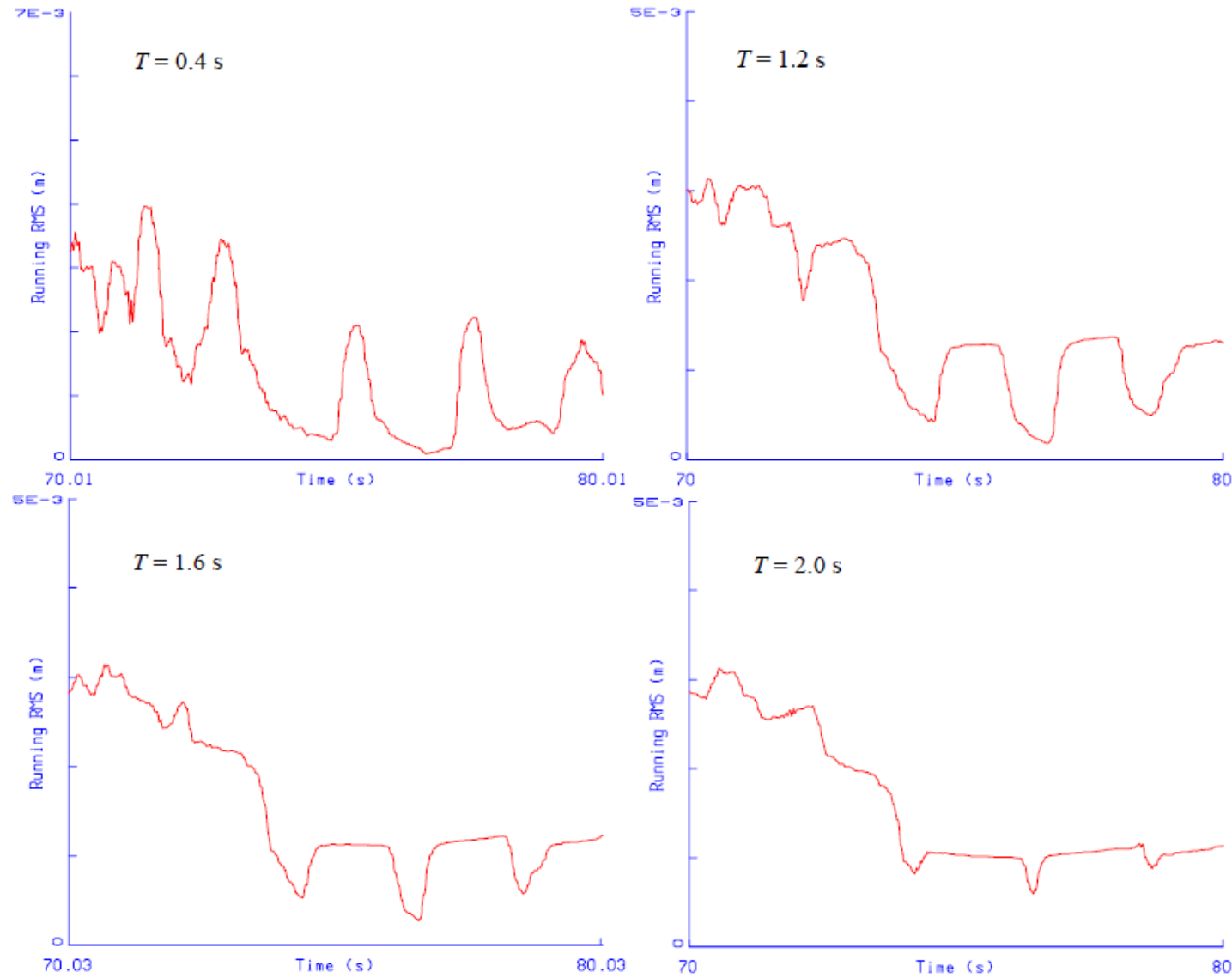
$$u(t) = x_m(t) / a^*(t)$$



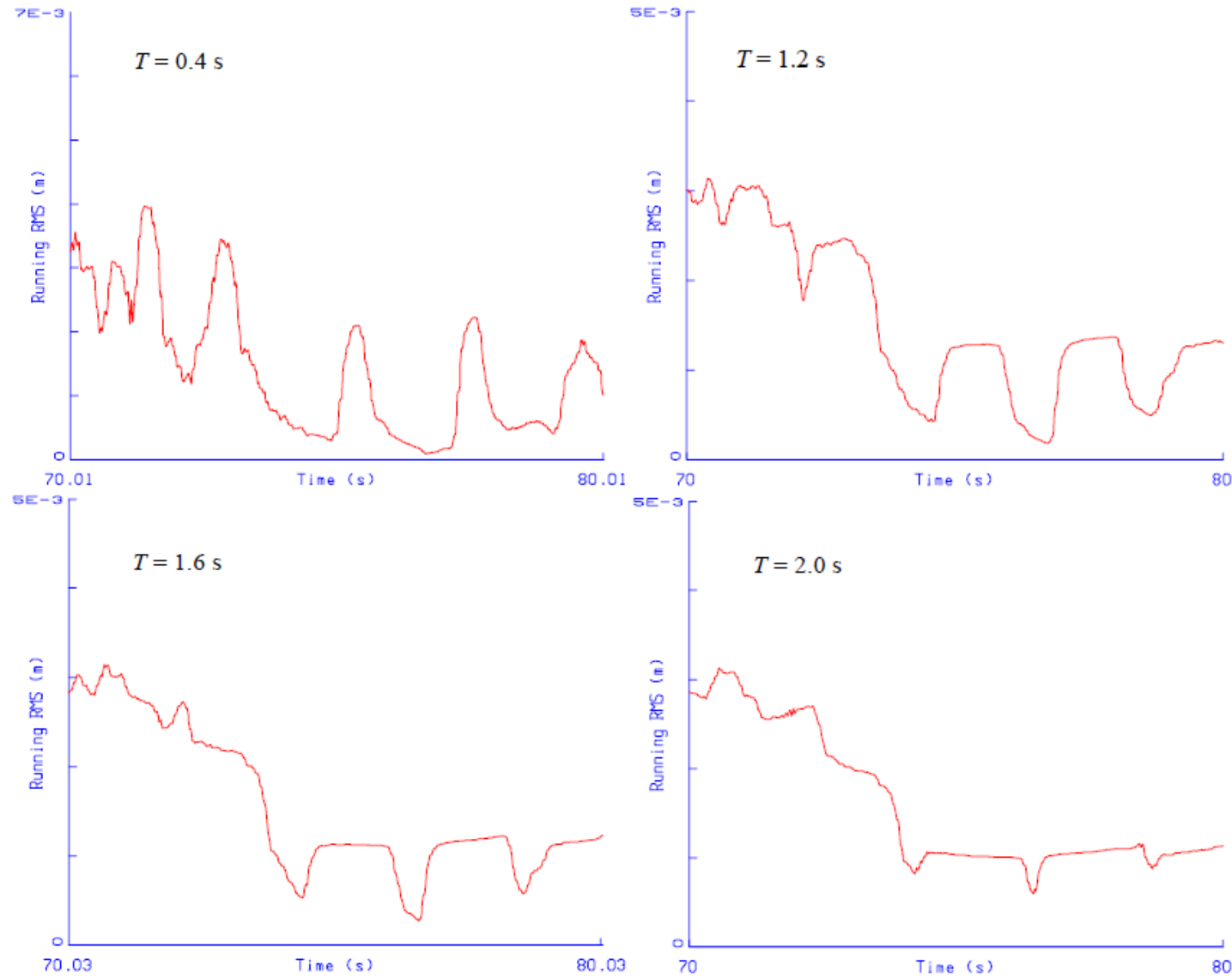
$a^*(t)$ from 'almost stationary' test track data



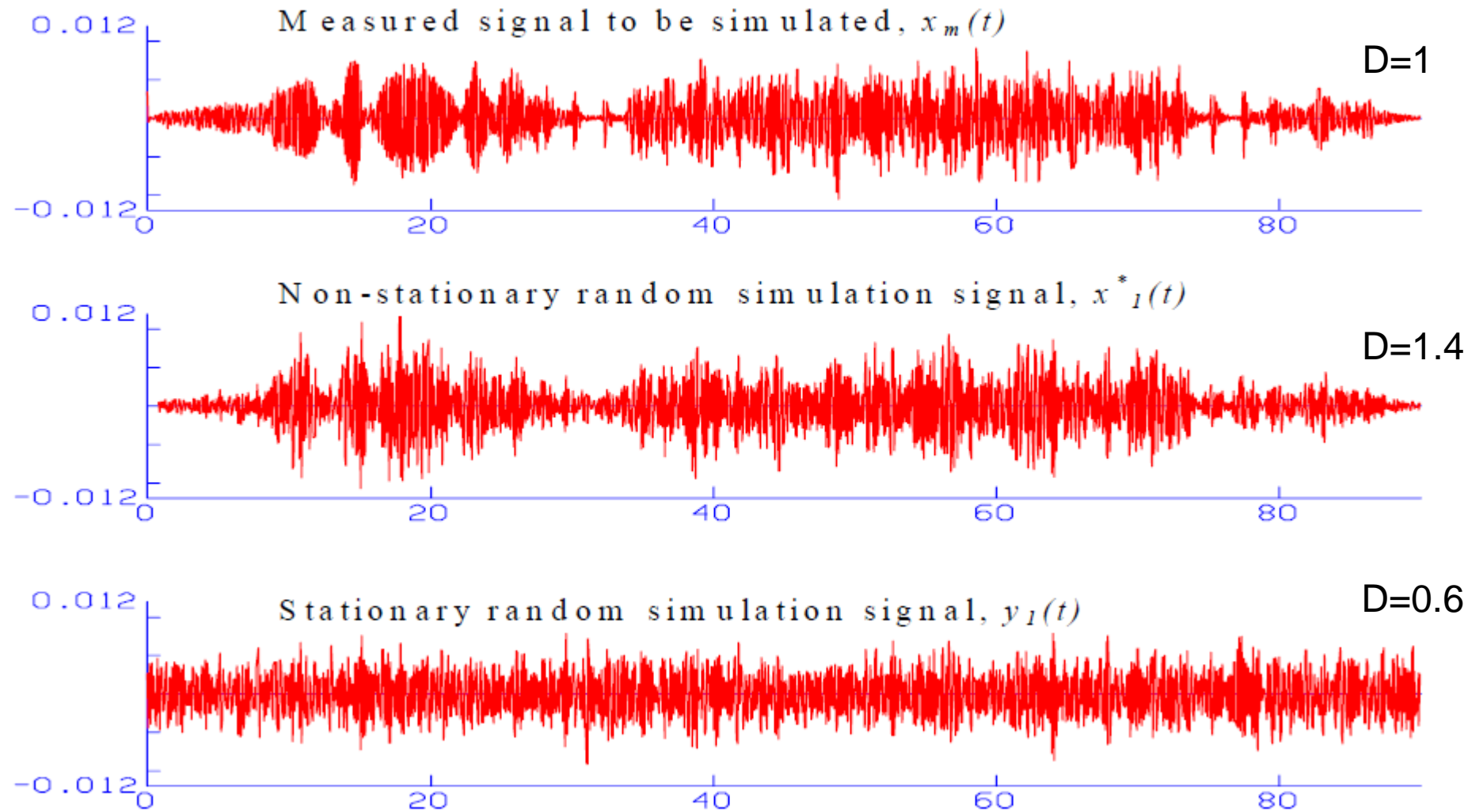
$a^*(t)$ from test track data with transient 'potholes'



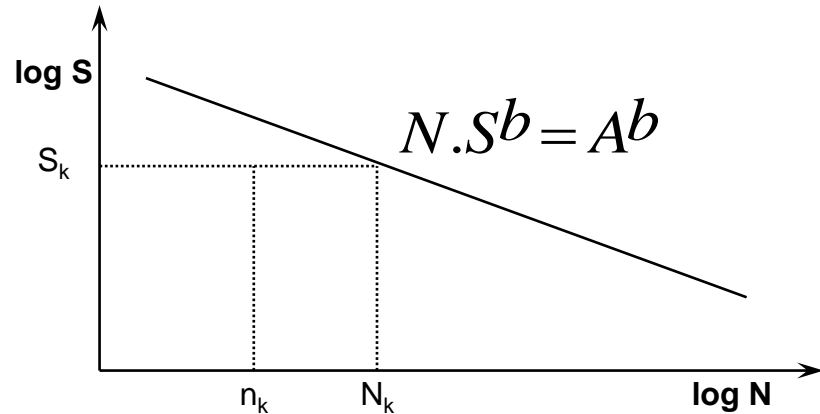
$a^*(t)$ from test track data with transient 'potholes'



Simulation result product model and $T=1.6$ s



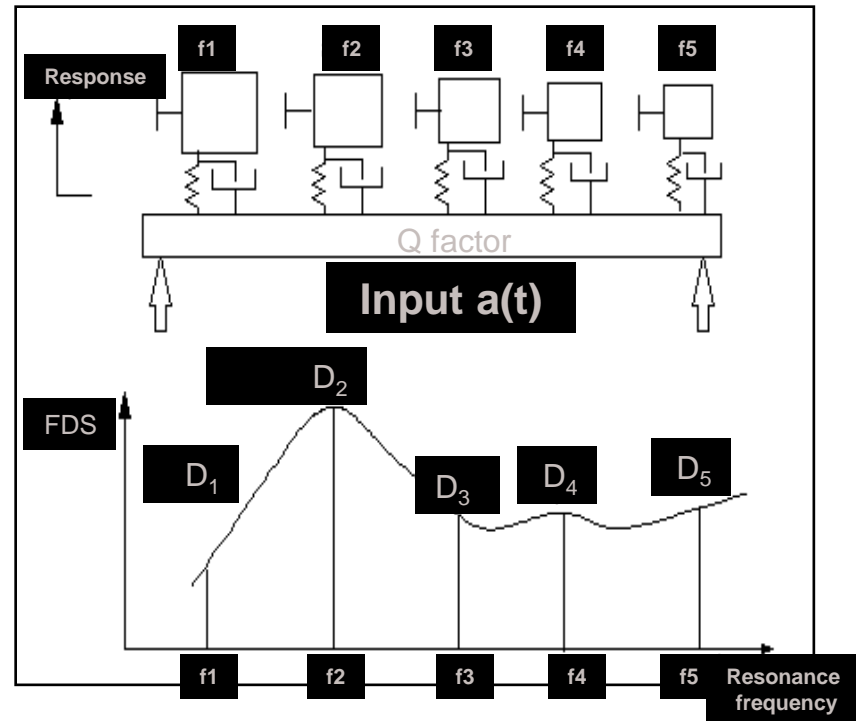
Fatigue Damage Spectrum, FDS



Wöhler curve

$$D_i = \sum_k \frac{n_k}{N_k}$$

Miners rule



Damage-equivalent stationary vibration through FDS

- Alternative to nonstationary simulation is to find a stationary one that impose the same fatigue damage of the component, regardless of what (resonance) frequency the component is sensitive to.
 1. Calculate FDS from the vibration input
 2. Back-calculate PSD for a stationary random vibration, from the FDS

Thank you!

- Questions are welcome!